





CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

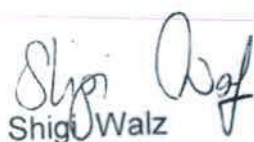
<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
12	B67-043001 235	Outer Tube B41490	7200
12	B67-043001 229	Outer Tube B41489	7200

MATERIAL: supplied by DART

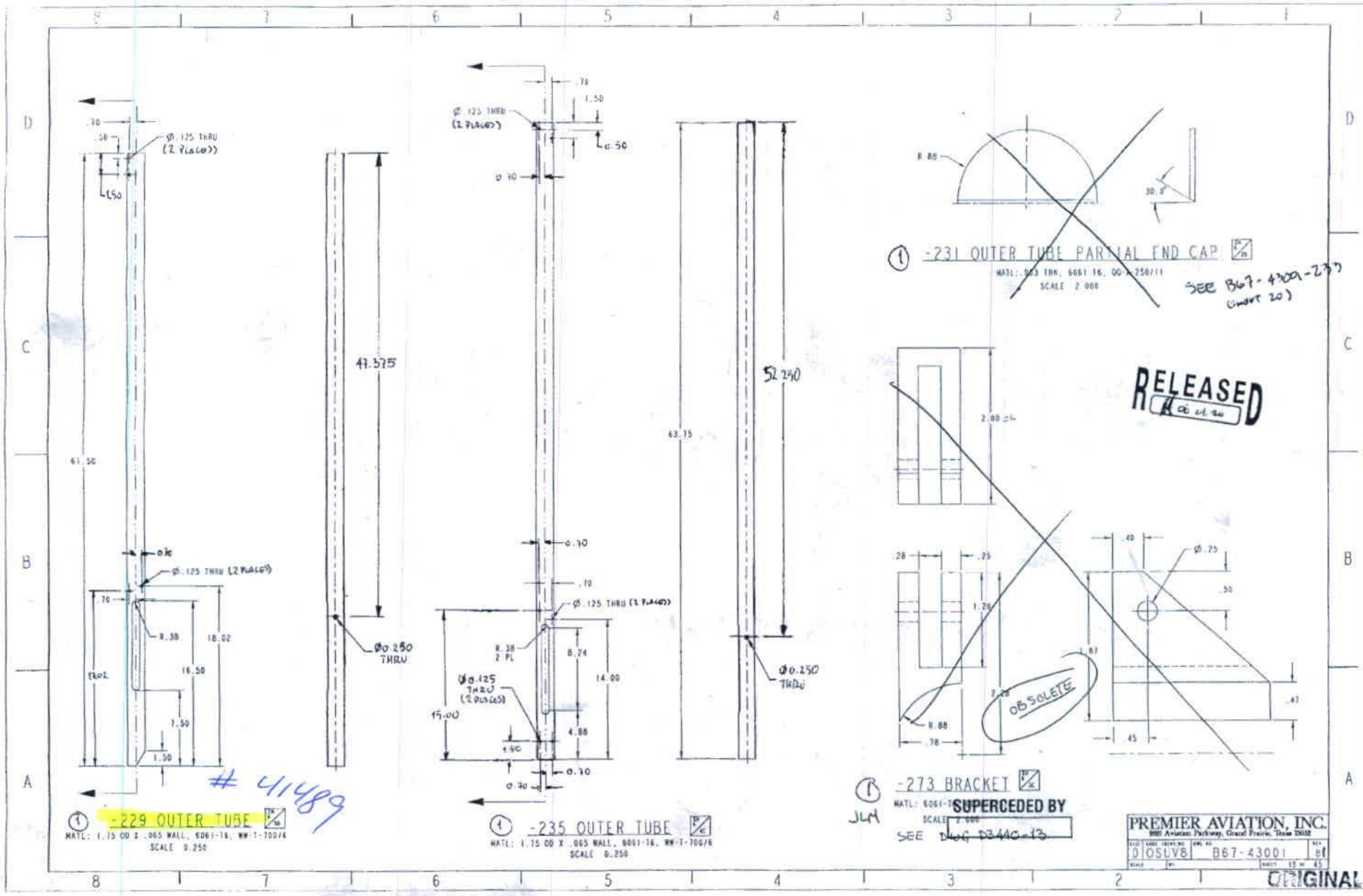
S 08/10/02

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, September 29, 2008



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:32 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 41489

Part Number: PB6743001229

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: 1- bend end cap to fit on tube
2- Weld end cap as per dwg PB67-43001
3- grind weld flush

8 08/11/21 (8x)
08/11/21

7.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

08/11/21 (8x)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/11/24 (8x)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:

08/11/24 (8x) 08/11/24 (9)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/26 (8x)

Job Completion



08/11/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:32 PM
 User: Julie Lacocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 41489 -2
 Estimate Number : 13501
 P.O. Number :
 This Issue : 19/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : MACHINED PARTS
 Previous Run : 40779
 Written By :
 Checked & Approved By : JUD08.8.20
 Comment : Est Rev:A 08-07-24 new issue DD verified by:ec

Drawing Name : OUTER TUBE
 Part Number : PB6743001229
 Drawing Number : B6743001 P.19
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 12 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1750W065	6061T6 RDTUBE 1.750 X 0.65W
Comment: Qty.: 5.3813 f(s)/Unit Total : 64.5750 f(s) 6061T6 RDTUBE 1.750 X 0.65W batch: <u>M109184</u> <u>SMD 08/09/10</u>		
2.0	BAND SAW	BAND SAW
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length and cut angle on one end of tube as per dwg 2- deburr <u>SMD 08/09/10</u>		
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
Comment: CONVENTIONAL MILLING MACHINE 1- drill holes and mill slot as per dwg PB67-43001 2- deburr <u>N/A 9/02/10-02</u>		
4.0	INSPECT	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <u>S 08/10/02</u> (X12)		
5.0	PB6743001233	Outer Tube Partial End Cap
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Outer Tube Partial End Cap <u>B40043 → 6 B41573 → 2</u> (X8)		
<u>2A. ISSUE P/O TO Metec P/O # 7290 C208/11/19 (X10)</u> <u>2B. Receive & Inspect: attach c/c.</u>		